

**AMENDMENTS TO THE CLAIMS:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**LISTING OF CLAIMS:**

1. (Currently Amended) Personalized multilayer support (10) in the general shape of a card, such as an identification card, comprising:

- a card body (12) which is provided on an upper face (14) with personal information (16) which is visible from outside the exterior of the support,

- an at least partially transparent film (22) which is fixed to the upper face (14) of the card body (12) , and

- marker lines (30, 32) which delimit zones of the film having reduced or increased mechanical strength, forming tear scores so that the film (22) is torn if an attempt is made to peel off the film (22), characterized in that wherein the marker lines (30, 32) depict at least one identification motif (34) which is visible from outside the exterior of the support.

2. (Currently Amended) Support (10) according to the preceding claim 1, characterized in that wherein the marker lines (30, 32) comprise weld beads (30) formed at the interface between the film (22) and the card body (12).

3. (Currently Amended) Support (10) according to either of the preceding claims, characterized in that claim 1, wherein the marker lines comprise grooves (32) formed in at least one of the faces of the film (22).

4. (Currently Amended) Support (10) according to the preceding claim 3,  
~~characterized in that wherein~~ the grooves (32) pass through the entire thickness of  
the film (22).

5. (Currently Amended) Support (10) according to any one of the preceding  
claims, characterized in that claim 1, wherein the marker lines comprise grooves (32)  
on at least one face of the transparent film (22) and marks and/or welds at the  
interface between the transparent film (22) and the adjacent card body (12).

6. (Currently Amended) Support (10) according to any one of the preceding  
claims, characterized in that claim 1, wherein the upper face (24) of the transparent  
film (22) is covered with a transparent protective layer (28).

7. (Currently Amended) Method of manufacturing a personalized multilayer  
support (10) in the general shape of a card, such as an identification card, ~~of the type~~  
comprising:

- an "assembly" step, during which an at least partially transparent film  
(22) is fixed to the upper face (14) of a card body (12),

- a "personalization" step, during which personal information (16) is  
placed on the upper face (14) of the card body (12) so that the personal information  
(16) is visible from outside the exterior of the support through the transparent film  
(22), and

~~characterized in that, after the assembly step, a "security" step that is carried~~  
after the assembly step, during which marker lines (30-32) are produced by

means of a laser beam (42) so as to delimit zones of the film (22) having reduced or increased mechanical strength, forming tear scores with a view to causing the film (22) to be torn if an attempt is made to peel off the film (22).

8. (Currently Amended) Method according to ~~the preceding claim 7,~~  
~~characterized in that wherein~~ the marker lines are produced by forming grooves (32)  
on at least one face of the transparent film (22).

9. (Currently Amended) Method according to ~~either of Claims 7 and 8,~~  
~~characterized in that claim 7, wherein~~ the marker lines are produced by forming weld  
beads (30) at the interface between the transparent film (22) and the card body (12).

10. (Currently Amended) Method according to ~~any one of the preceding~~  
~~claims, characterized in that claim 7, wherein~~ the marker lines are produced by  
forming grooves (32) on at least one face of the transparent film (22) and marks  
and/or welds at the interface between the transparent film (22) and the adjacent card  
body (12), in line with the grooves.